LOGLANDER™ 28 LOG ARCH

Hauls up to 28 in [71 cm] diameter logs



OPERATOR'S MANUAL

DISCOVER THE WOODLAND Loglander™ is a trademark of Woodland Mills, Inc.



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INTRODUCTION

Congratulations on your purchase and welcome to Woodland Mills! This manual gives you the necessary information about your Loglander[™] log arch so you will be able to use it properly. The entire manual must be read and understood before using the trailer. If any questions should arise that are not covered by this manual, please contact Woodland Mills, Inc.

(OWNER'S RECORD
F	Please take a moment to record the following information about your Loglander™ log arch. If you need to call for assistance, please be ready to provide your model and serial numbers. This information will allow us to be more efficient when you call.
	MODEL NUMBER
(SERIAL NUMBER
[DATE OF PURCHASE

The Loglander[™] 28 log arch can be towed behind any vehicle that utilizes a 2 in [50 mm] hitch ball. It is not intended to carry any additional weight or be used as a utility trailer.

The Loglander[™] 28 log arch is sold as an <u>off-road only</u> trailer designed for certain applications. We strongly recommend the log arch not be modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use the log arch until you have first contacted Woodland Mills to determine if it can or should be performed using the product.

For technical questions and replacement parts, please contact Woodland Mills, Inc.



GENERAL SAFETY RULES



WARNING!

Read and understand all instructions. Failure to follow all instructions listed below may result serious injury.



WARNING!

The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product but must be supplied by the operator.



WARNING!

The Loglander™ is not designed to carry any additional weight other than the log being hauled. Failure to heed this warning could result in damage to the log arch.



WARNING!



Always use the choker chain to support the weight of the log while towing the Loglander TM .

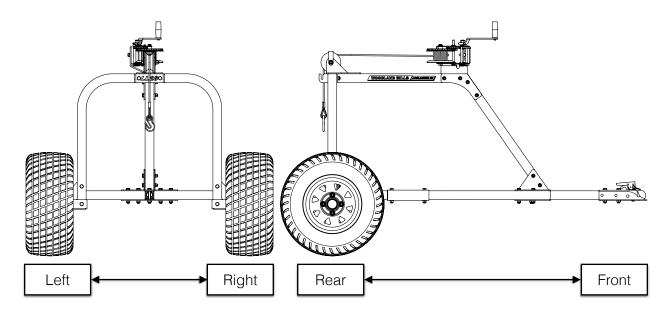
INSPECTION/MAINTENANCE

- Check the tires before all trips. Make sure they are inflated to the pressure shown on the tire.
- Grease the axle bearings every 3 months or 1000 miles [1600 km], whichever comes first.
- Check the tow hitch ball coupler. Make sure it is not damaged.
- Check the wheel lug nuts before all trips. Make sure they are torqued properly.
- Inspect trailer before all trips for any damaged or loose parts.



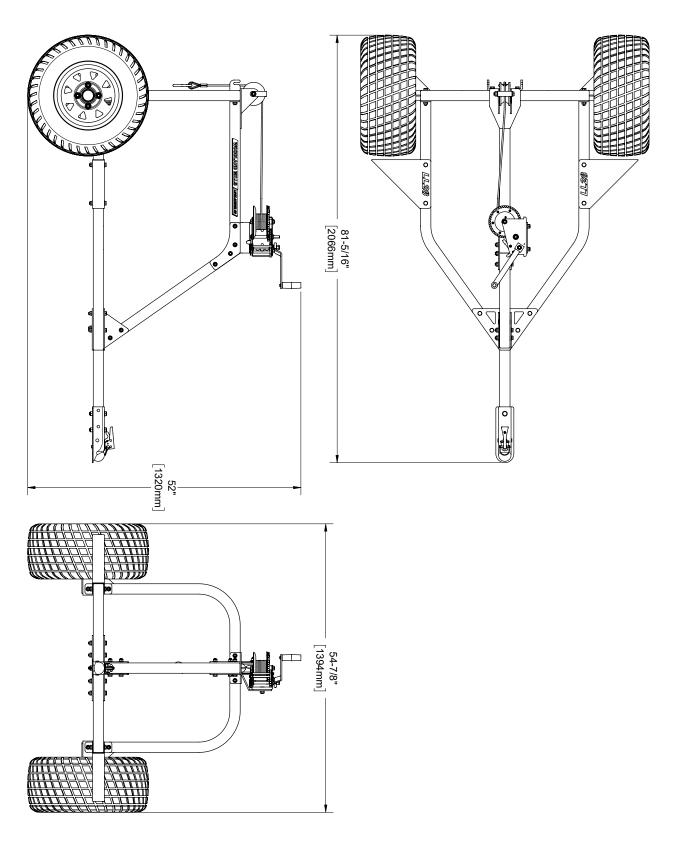
TECHNICAL SPECIFICATIONS

Item	Specification
Trailer Axle	Fixed Axle Design
Trailer Wheels	4 Bolts @ 4 in [101.6 mm] & 23X10.5-12 Tires
Tire Pressure	Refer to Tire
Wheel Nut Torque	80 ft•lb [110 N•m]
Trailer Ball Coupler	2 in [50 mm]
Finish	Powder Coat Paint / Galvanized Steel
Shipping Weight	295 lb [134 kg]
Product Weight	190 lb [86 kg]





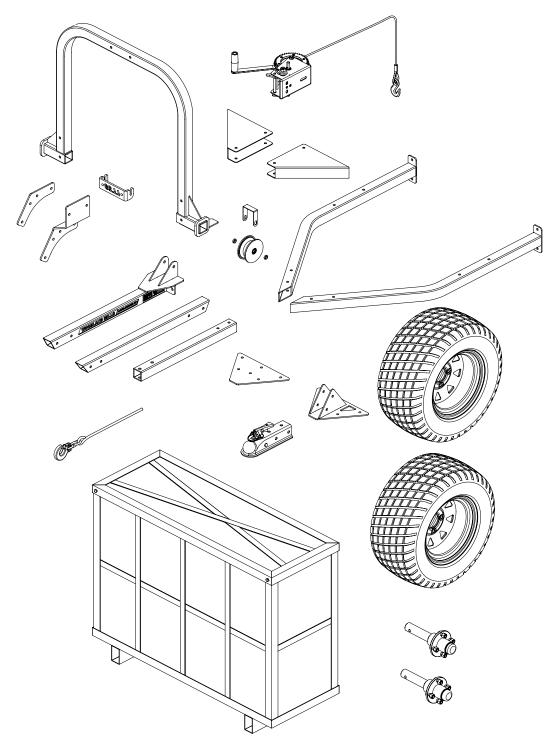
OVERALL DIMENSIONS





UNPACKING

Remove all the parts from the steel crate. The steel crate will not be utilized during assembly and can be discarded.





COMPONENT LISTS

Verify all component and hardware quantities are correct prior to assembling the trailer.

2x	Side Beam [0008063]	
1x	Tongue [0007572]	
1x	Front Gusset, Bottom [0008061]	
1x	Front Gusset, Top [0008059]	
1x	Rear Arch [0008062]	
1x	Chain Hook [0007636]	
1x	Centre Beam, Top [0008103]	
1x	Centre Beam, Front [0008102]	
1x	Centre Beam Gusset [0008114]	0 0
1x	Winch Mount [0008115]	0 0

1x	Winch and Cable Assembly	
1x	Wire Rope Pulley [0008104]	
2x	Spacer [0004939]	
1x	Cable Retainer [0008116]	
1x	Hitch Ball Coupler [0001381]	0.850
1x	Round Locking Pin [0004728]	
2x	Wheel Guard [0007751]	
2x	Axle Assembly	
2x	Wheel [23X10.5-12]	
1x	Choker Chain [0002595]	



TO-SCALE HARDWARE

BOLTS & SCREWS

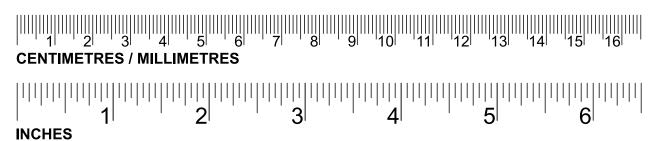
Hardware graphics are printed at 1:1 scale for ease of identification. Simply place the hardware over the image in the tables to verify it is the correct size.

		İ
2x	HHB-MBM080FCJ	M10 X 1.5 X 25 mm HEX BOLT
8x	HHB-MBM130PCJ	M10 X 1.5 X 75 mm HEX BOLT
14x	HHB-MBM135PCJ	M10 X 1.5 X 80 mm HEX BOLT
2x	HHB-MBR130PCJ	M12 X 1.75 X 75 mm HEX BOLT
1x	HHB-MBR145PCJ	M12 X 1.75 X 90 mm HEX BOLT

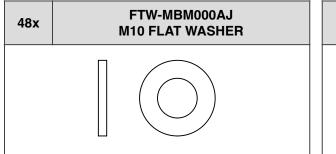


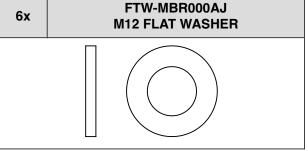
SCALES

Ruler scales are also provided below to double-check bolt and screw lengths when necessary.

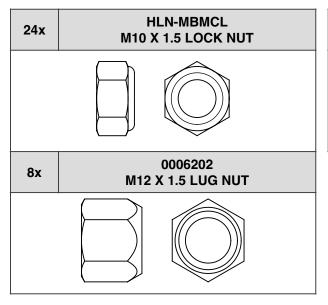


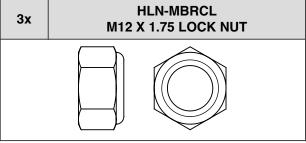
WASHERS





NUTS







ASSEMBLY

1. TOOLS REQUIRED

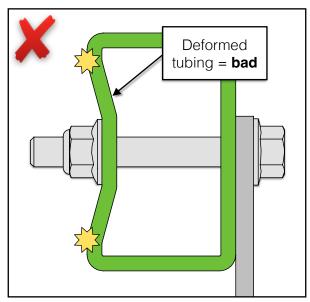
Tool	Specification
Wrench/Socket	16 mm (2X)
Wrench/Socket	17 mm (2X)
Wrench/Socket	18 mm (2X)
Wrench/Socket	19 mm (2X)
Ratchet	3% or ½ in Drive

During several of the assembly steps, more than one socket or wrench of the same size may be required to assemble the hardware. A socket or box wrench in combination with an adjustable wrench can be utilized if multiple same size tools are in limited supply.



BOLT TORQUE WARNING!

When assembling the log arch, do <u>not</u> torque the bolts to hardware Class/Grade specifications. Snug the hardware, then tighten a further $\frac{1}{4}-\frac{1}{2}$ turn. Tightening bolts to torque spec can crush metal tubing, ruining the components.



DO <u>NOT</u> TORQUE TO SPEC WHEN BOLTING THROUGH TUBING. SNUG HARDWARE, THEN TIGHTEN A FURTHER ½—½ TURN.

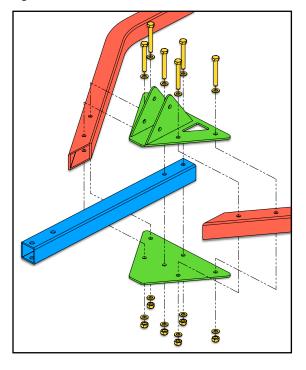


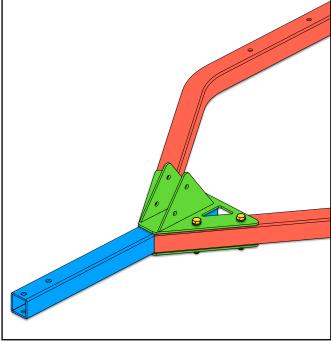
2. SIDE BEAMS & TONGUE

Join the side beams and tongue together with the front gussets using the components and hardware listed in the table below.

6x	M10 X 80 mm Hex Bolt	2x	Side Beam	
6x	M10 Lock Nut	1x	Tongue	
12x	M10 Flat Washer	1x	Front Gusset, Top	
		1x	Front Gusset, Bottom	

Bolt the side beams and tongue together with the top and bottom front gussets using six (6) M10 X 80 mm hex bolts, twelve (12) M10 flat washers, and six (6) M10 lock nuts. Do *not* fully tighten the hardware.

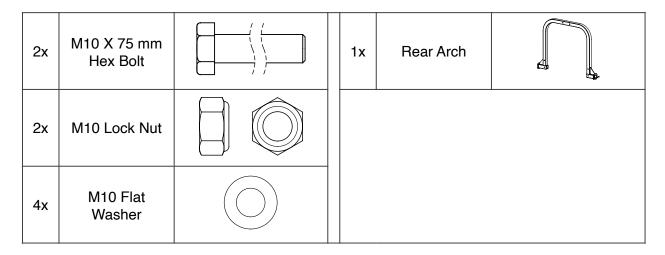




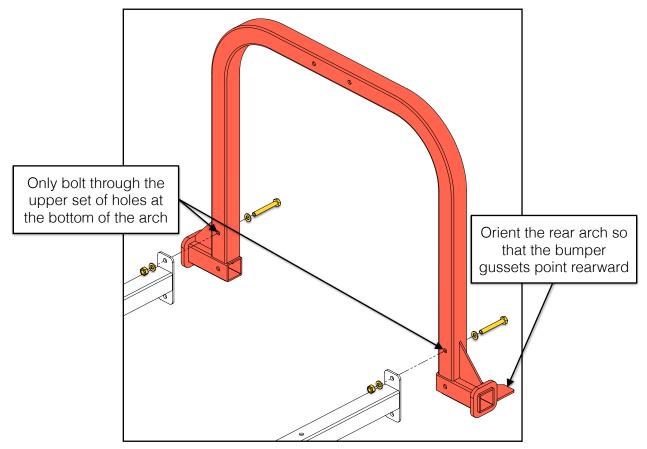


3. REAR ARCH

Join the rear arch to the side beams using the components and hardware listed in the table below.



Bolt the rear arch to the side beams using two (2) M10 X 75 mm hex bolts, four (4) M10 flat washers, and two (2) M10 lock nuts. Do *not* fully tighten the hardware.



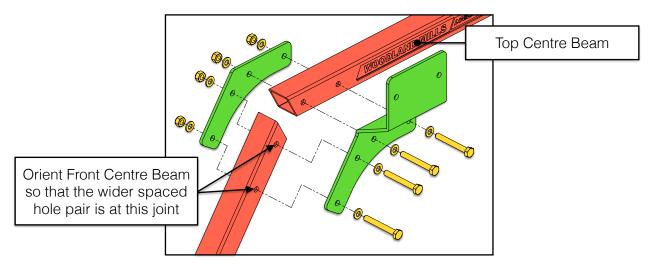


4. CENTRE BEAMS

Join the two centre beams together and then assemble them to the chassis using the components and hardware listed in the table below.

8x	M10 X 80 mm Hex Bolt	1x	Top Centre Beam	
8x	M10 Lock Nut	1x	Front Center Beam	
16x	M10 Flat Washer	1x	Centre Beam Gusset	0 0
		1x	Winch Mount	
		1x	Chain Hook	

Assemble the top beam and front beam together first, separate from the chassis. Use four (4) M10 X 80 mm hex bolts, eight (8) M10 flat washers, and four (4) M10 lock nuts to sandwich the beams between the centre beam gusset and winch mount. Do *not* fully tighten the hardware.





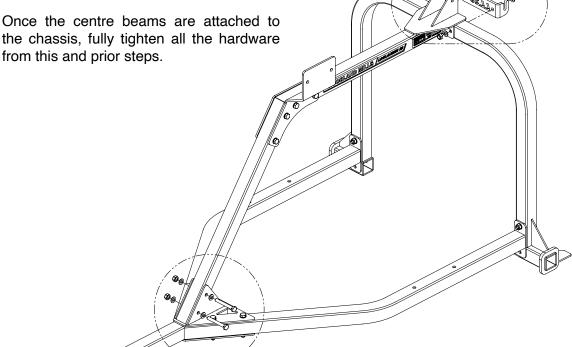
Chain Hook

With the centre beams loosely assembled, bolt them to the chassis.

Connect the upper end of the centre beam to the rear arch and chain hook using two (2) M10 X 80 mm hex bolts, four (4) M10 flat washers, and two (2) M10 lock nuts.

At the front gusset, connect the front centre beam using two (2) M10 X 80 mm hex bolts, four (4) M10 flat washers, and two (2) M10 lock nuts.

Once the centre beams are attached to the chassis, fully tighten all the hardware



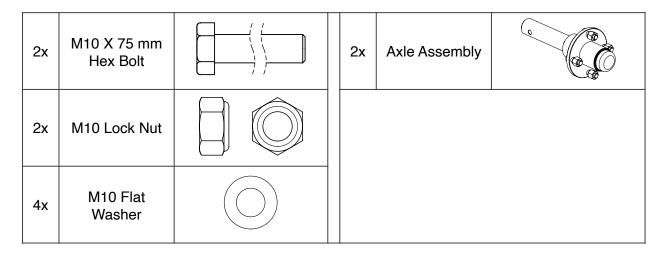
TIGHTEN ALL HARDWARE

Fully tighten all the hardware from this and prior steps.

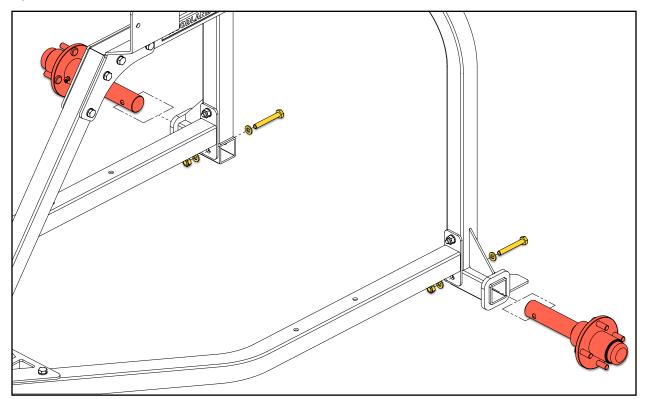


5. AXLES

Assemble both axle assemblies into the sleeves at the bottom of the rear arch using the components and hardware listed in the table below.



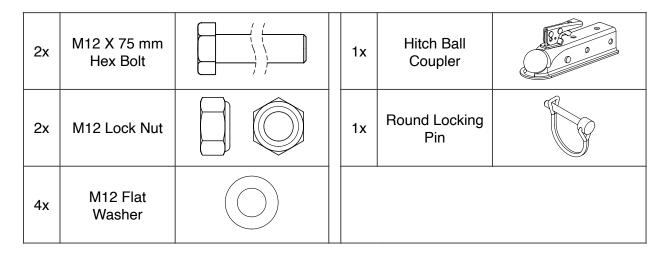
Slide the axles into the sleeves at the bottom of the rear arch and secure them with one (1) M10 X 75 mm hex bolt, two (2) M10 flat washers, and one (1) M10 lock nut for each axle. Fully tighten the hardware.



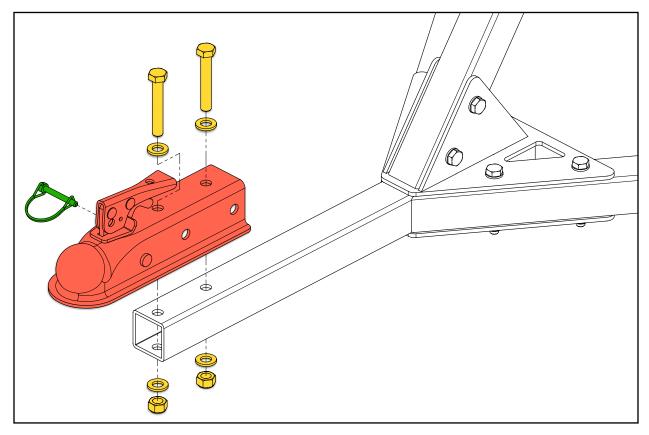


6. COUPLER

Assemble the hitch ball coupler to the tongue using the components and hardware listed in the table below.



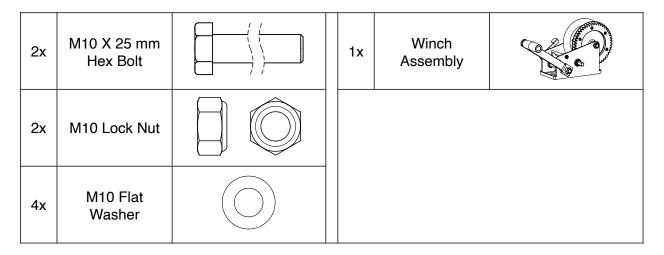
Use two (2) M12 X 75 mm hex bolts, four (4) M12 flat washers, and two (2) M12 lock nuts to secure the coupler to the tongue. Insert the round locking pin into the coupler. Fully tighten the hardware.



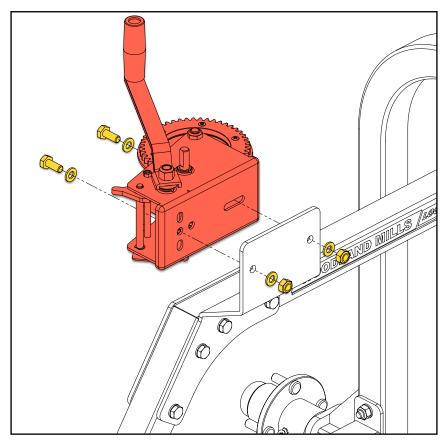


7. WINCH

Assemble the winch assembly to the winch mount on the centre beams using the components and hardware listed in the table below.



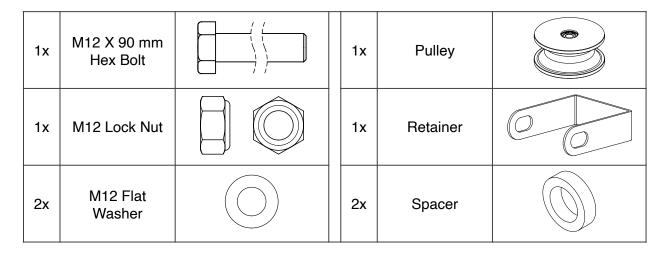
Use two (2) M10 X 25 mm hex bolts, four (4) M10 flat washers, and two (2) M10 lock nuts to secure the winch to the winch mount. Fully tighten the hardware.



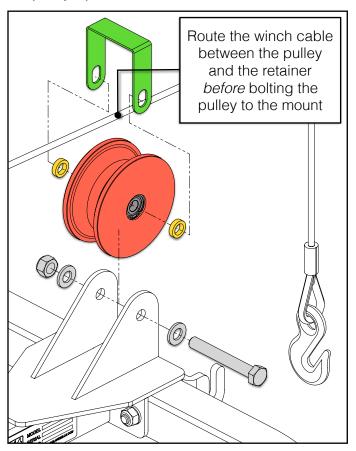


8. PULLEY

Assemble the pulley to the mount on the top centre beam using the components and hardware listed in the table below.

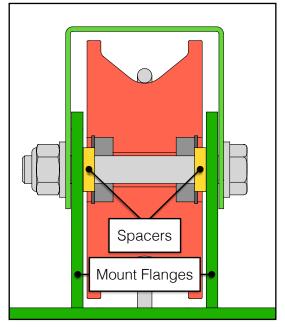


Use one (1) M12 X 90 mm hex bolt, two (2) M12 flat washers, and one (1) M12 lock nut to bolt the pulley, spacers, and retainer to the mount on the top centre beam.



Ensure the spacers are between the pulley bearings and the *inside* faces of the mount flanges.

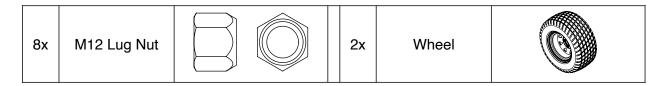
Fully tighten the hardware while ensuring the pulley spins freely.





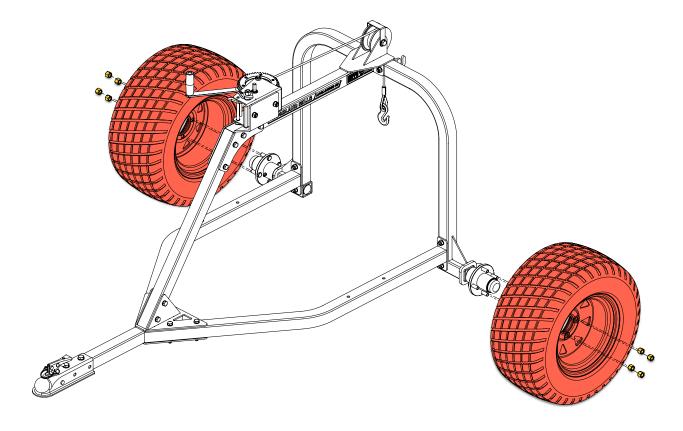
9. WHEELS

Assemble the wheels to the axle hubs using the components and hardware listed in the table below.



Bolt the wheels to the axle hubs using four (4) M12 lug nuts on each wheel. The air valve on the wheel points outward when installed correctly. Torque the nuts to 80 ft•lb [110 N•m].

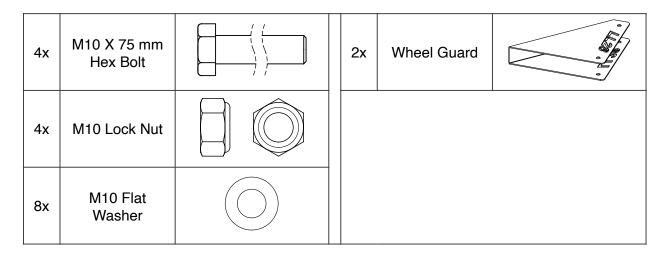
Note: the lug nuts may need to be removed from the axles before installing the wheels.



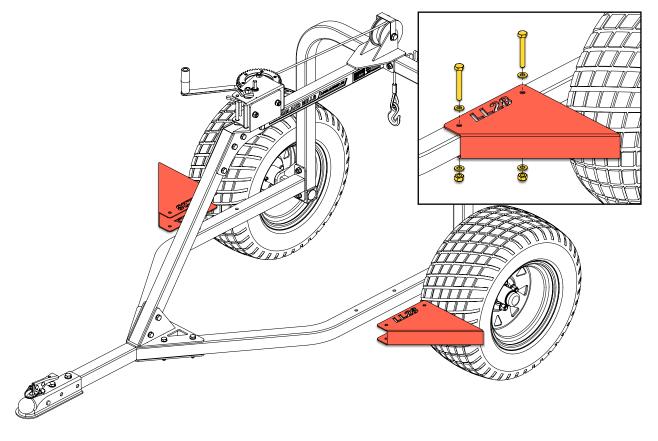


10. WHEEL GUARDS

Assemble the wheel guards to the side beams using the components and hardware listed in the table below.



Bolt one wheel guard to each side beam using two (2) M10 X 75 mm hex bolts, four (4) M10 flat washers, and two (2) M10 lock nuts per side. Fully tighten the hardware.

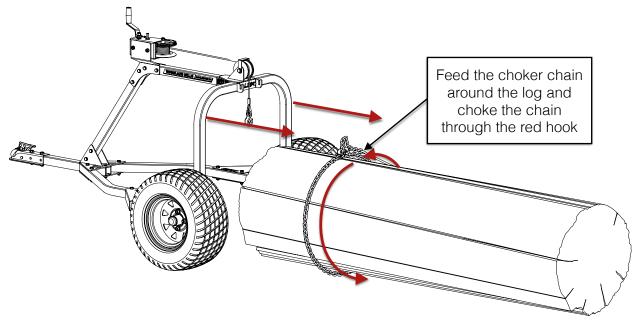




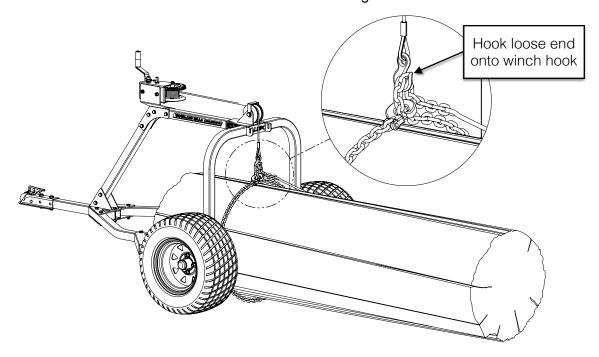
OPERATION

Follow the steps below to hook and haul timber using the Loglander™ 28 Log Arch.

1. Feed the choker chain probe stake under and around the fallen log, choking the chain through the red hook on the top side of the log. Back the trailer over the log.

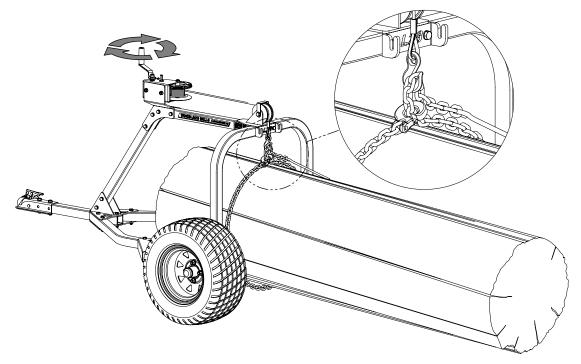


2. Hook the loose end of the chain onto the winch cable grab hook.

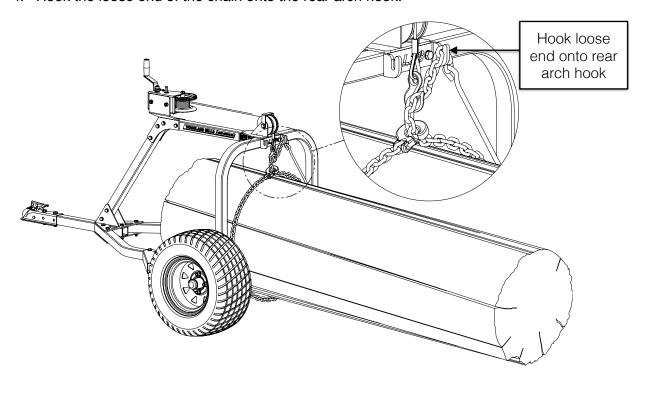




3. Crank the winch to raise the end of the log off the ground.

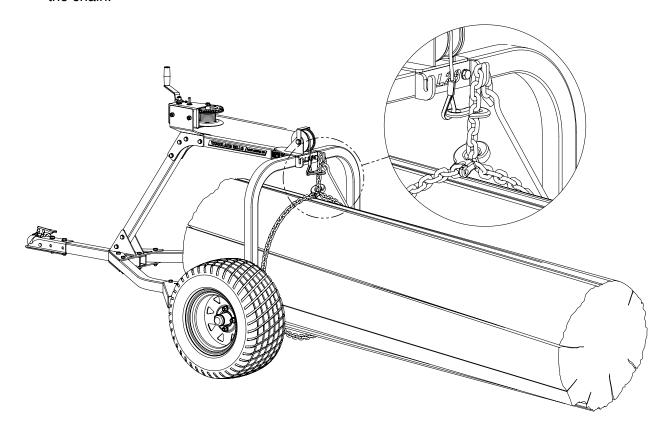


4. Hook the loose end of the chain onto the rear arch hook.





5. Lower the winch until the weight of the log is off the winch cable and is supported solely by the choker chain. The winch grab hook can either be unhooked or left loosely hanging on the chain.





WARNING!



Always use the choker chain to support the weight of the log while towing the LoglanderTM.

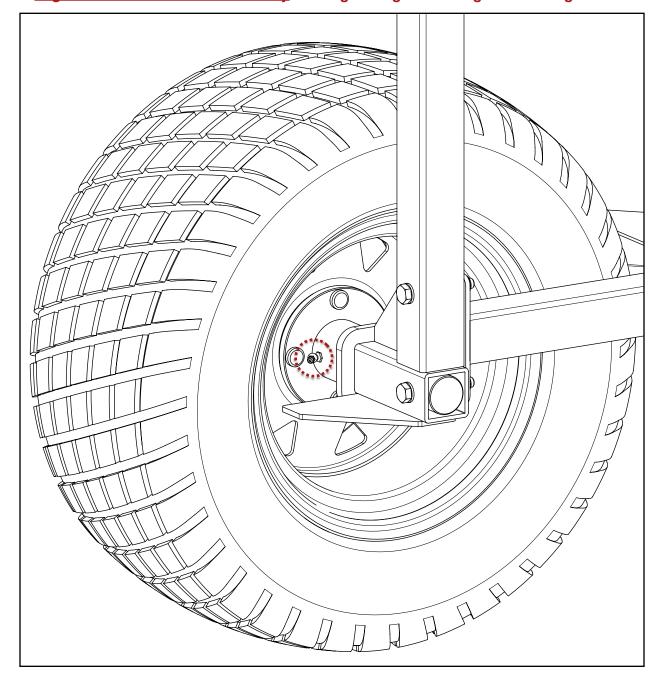
- 6. Haul the log to its final destination.
- 7. Hook the winch grab hook back on the chain just above the red choke hook (if it is not already). Crank the winch up until the weight of the log is off the loose end of the choker chain. Unhook the choker chain from the rear arch hook and use the winch to lower the log to the ground.
- 8. Disconnect the winch cable from the choker chain and remove the choker chain from the log.



MAINTENANCE

The Loglander[™] has two (2) Zerk fitting grease points: one (1) on the inside of each axle hub. Check each grease point prior to use and add grease as needed.

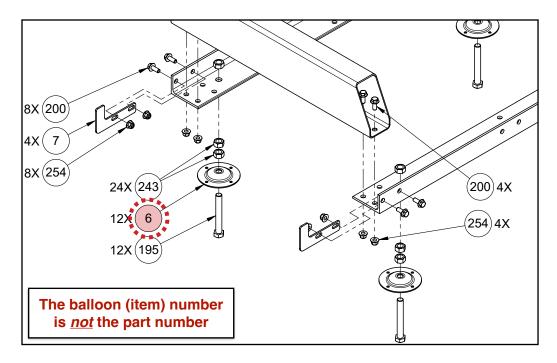
Warning: The axles come pre-greased. <u>Do not add grease to these points on the Loglander™ 28 after initial assembly</u>. Over-greasing can damage the bearing seals.





REPLACEMENT PARTS ORDERING

When ordering replacement parts, first locate the balloon number(s) from the appropriate **exploded assembly view** as shown in the example below:



Next, turn to the *Parts List* section and locate the balloon number in the "Item" column:

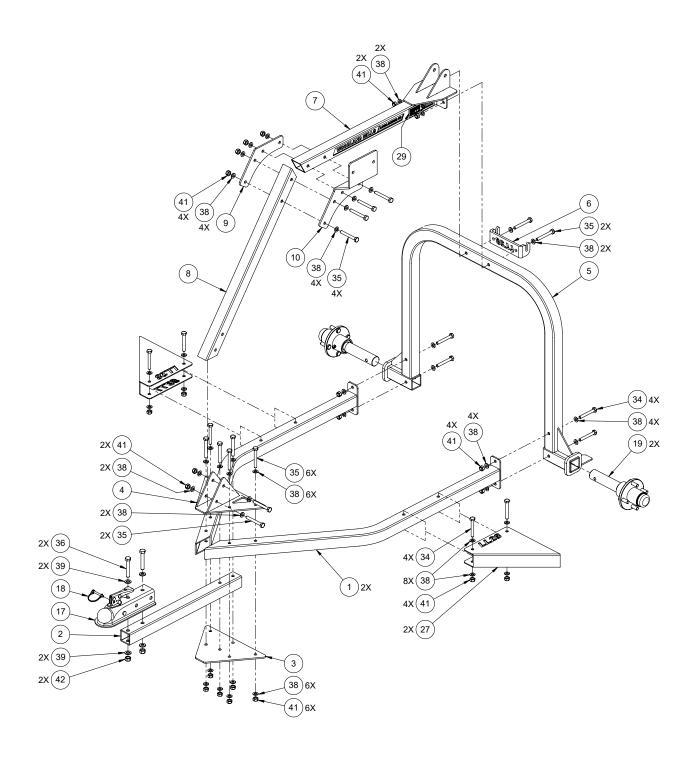
P	PARTS LIST				
		Qua	ntity		
Ite	m	14 hp	9.5 hp	Part No.	Description
		4	4	0001073	TRACK RAIL, 58.5 mm TALL
2		2	2	0001075	LOG BUNK, END
3		2	2	0001080	LOG BUNK, MID
4		1	1	0001084	LOG BUNK, CENTER
4	7	2	2	0001072	REINFORCEMENT PLATE, 90 X 200 mm
6		-12	12	0001071	LEVELLING FOOT BASE
7	·	4	4	0001055	CARRIAGE STOP
8		1	1	0001062	LOG CLAMP SHAFT AND BRACKET WELDMENT

Record the part number (e.g. 0001071, HHB-MBM080FCJ, etc.) from the "Part No." column.

Contact Woodland Mills through the website or via phone/email. If possible, include the invoice or sales number from the purchased product so an associated account can be located. If the account has multiple addresses on file, please indicate to which address the replacement part(s) will be shipped.

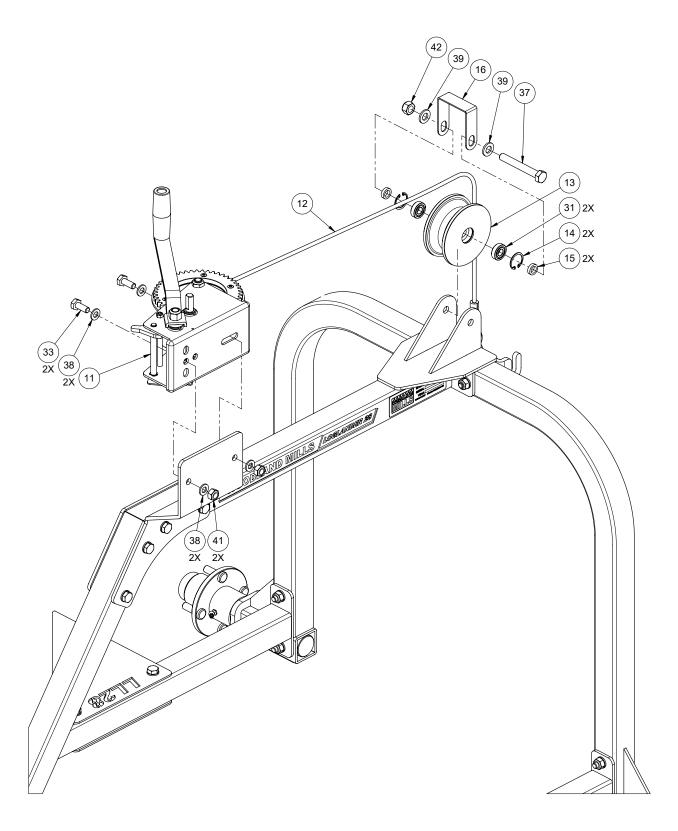


EXPLODED ASSEMBLY VIEWS CHASSIS



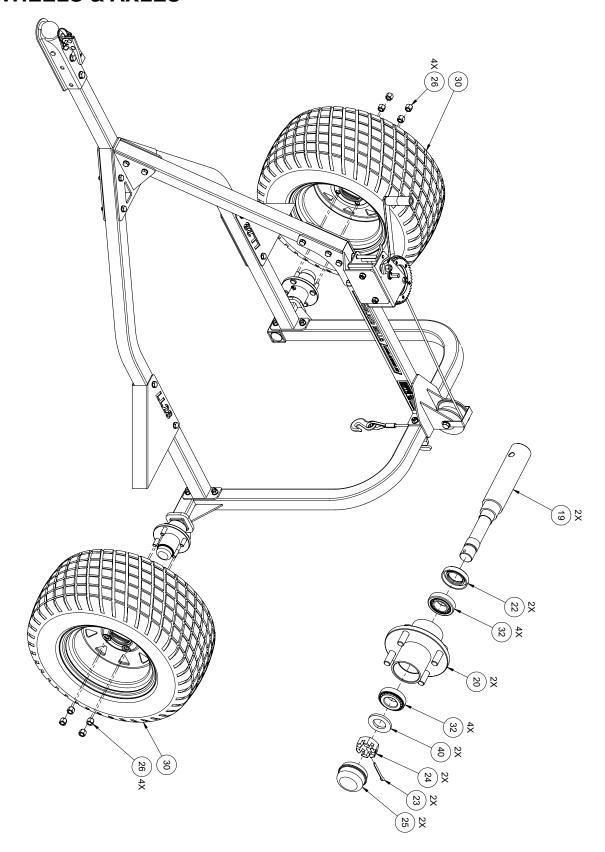


WINCH & PULLEY





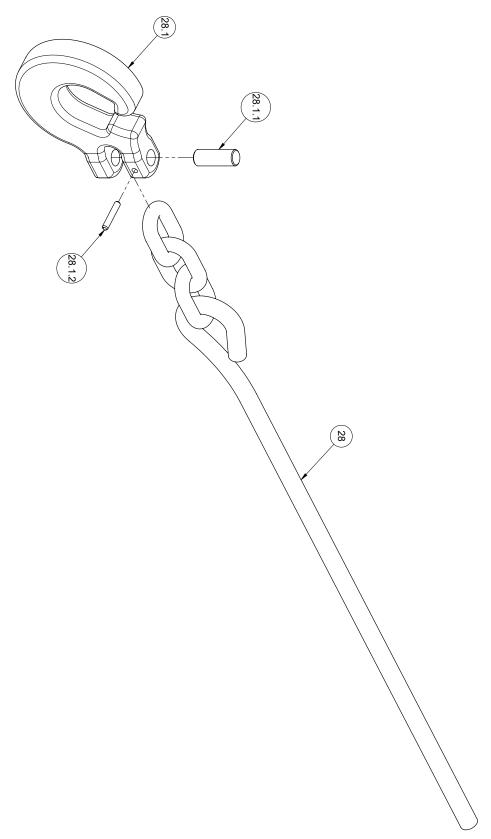
WHEELS & AXLES



WOODLAND MILLS

CHOKER CHAIN

Chain length reduced for clarity





PARTS LIST

1	lka m	Otro	Dowl No.	Passibilian
2 1 0007572 TONGUE 3 1 1 0008061 FRONT GUSSET, BOTTOM 4 1 1 0008069 FRONT GUSSET, TOP 5 1 0008062 REAR ARCH 6 1 0007636 CHAIN HOOK 7 1 1 0008103 CENTRE BEAM, TOP 8 1 0008103 CENTRE BEAM, TOP 8 1 0008104 GUSSET, CENTRE BEAMS 9 1 0008115 WINCH MOUNT 10 1 1 0008115 WINCH MOUNT 11 1 1 0008120 WIRE ROPE W/5/16 in GRAB HOOK, 1/4 in [6 mm] DIA, 30 ft [9.1 m] LG 11 1 0008120 WIRE ROPE W/5/16 in GRAB HOOK, 1/4 in [6 mm] DIA, 30 ft [9.1 m] LG 12 1 0000820 WIRE ROPE W/5/16 in GRAB HOOK, 1/4 in [6 mm] DIA, 30 ft [9.1 m] LG 13 1 0008104 WIRE ROPE PULLEY, 75 mm GROOVE, 15 mm BORE, DUAL 6001-2RS BEARING 14 2 0004813 RETAINING RING, INTERNAL, 28 mm BORE (29.4 mm GROOVE) 15 2 0004939 SPACER, 12.5 ID X 19 0D X 5 mm LG 16 1 0008116 CABLE RETAINER 17 1 0001381 HITCH BALL COUPLER, 2 in [50.8 mm] BALL, NORTH AMERICA 18 1 0004728 LOCKING PIN, ROUND, 1/4 in DIA, 1-3/8 in USABLE LG, 2 in LG 19 2 0007701 AXLE 20 2 0002283 WHEEL HUB, 4-BOLT, 4 in [101.6 mm] BC, M12 X 1.5 LUGS 21 2 0004909 GREASE FITTING, 45° ELBOW, M6 X 1 TAPERED THD 22 2 0004762 ROTARY SHAFT SEAL, SPRING-LOADED, WIPER LIP, 30 mm SHAFT, 50 mm OD 23 2 0004768 COTTER PIN, 4 mm DIA, 32 mm LG 24 2 0006893 LOCK NUT, SLOTTED, M2 X 1.5, 1 mm THK 25 2 0002285 WHEEL HUB DUST COVER, 4-BOLT, M12 LUGS 26 8 0006202 LUG NUT, M12 X 1.5 27 2 0004751 WHEEL GUARD 28 1 0008334 DOWER FIN, 9 mm DIA, 25 mm LG 28 1 0008334 DOWER FIN, 9 mm DIA, 25 mm LG 28 1 0008334 DOWER FIN, 9 mm DIA, 25 mm LG 28 1 0008335 SERIAL NUMBER LABEL, TRAILERS, WIDE 39 2 2 2004775 HELH LUB DUST COVER, 4-BOLT, M12 LUGS 30 4 HB-MBM030PCM HEX HEAD BOLT, CLE VIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 31 1 0008334 DOWER PIN, 9 mm DIA, 25 mm LG 33 2 HHB-MBM030PCM HEX HEAD BOLT, CLE VIG. 9, M10 X 1.5, 25 mm LG, 20 LUL 39 1 HB-MBM030PCM HEX HEAD BOLT, CLE VIG. 9, M10 X 1.5, 25 mm LG, 20 LUL 30 1 HHB-MBM135PCM HEX HEAD BOLT, CLE VIG. 9, M10 X 1.5, 25 mm LG, 30 mm LG THD 31 4 HHB-MBM135PCM HEX HEAD BOLT, CLE VIG. 9, M10 X 1.5, 50 mm LG, 30 mm LG THD 35 14 HHB-MBM155PCM HEX HEAD BOLT, CLE VIG. 9, M10 X 1.5, 50 mm LG, 30 mm LG	Item	Qty	Part No.	Description
3				
4 1 0008059 FRONT GUSSET, TOP 5 1 0008062 REAR ARCH 6 1 0007636 CHAIN HOOK 7 1 0008103 CENTRE BEAM, TOP 8 1 0008102 CENTRE BEAM, FRONT 9 1 0008114 GUSSET, CENTRE BEAMS 10 1 0008115 WINCH, 2500 Ib 11 1 0001452 WINCH, 2500 Ib 12 1 0008280 WIRE ROPE W. 5716 in GRAB HOOK, 1/4 in [8 mm] DIA, 30 ft [9.1 m] LG 13 1 0008104 WIRE ROPE PULLEY, 75 mm GROOVE, 15 mm BORE, DUAL 6001-2RS BEARING 14 2 0004813 RETAINING RING, INTERNAL, 28 mm BORE (29.4 mm GROOVE) 15 2 000493 SPACER, 12.5 ID X 19 0D X 5 mm LG 16 1 0008116 CABLE RETAINER 17 1 0001381 HITCH BALL COUPLER, 2 in [5.8 mm] BALL, NORTH AMERICA 18 1 0004728 LOCKING PIN, ROUND, 1/4 in DIA, 1-3/8 in USABLE LG, 2 in LG 20 2 0002283				
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9 1 0008114 GUSSET, CENTRE BEAMS 10 1 0008115 WINCH MOUNT 11 1 0001452 WINCH MOUNT 11 1 0001452 WINCH, 2500 Ib 12 1 0008280 WIRE ROPE W 5/16 in GRAB HOOK, 1/4 in [6 mm] DIA, 30 ft [9.1 m] LG 13 1 0008104 WIRE ROPE PULLEY, 75 mm GROOVE, 15 mm BORE, DUAL 6001-2RS BEARING 14 2 0004813 RETAINING RING, INTERNAL, 28 mm BORE (29.4 mm GROOVE) 15 2 0004939 SPACER, 12.5 ID X 19 OD X 5 mm LG 16 1 0008116 CABLE RETAINER 17 1 0001381 HITCH BALL COUPLER, 2 in [50.8 mm] BALL, NORTH AMERICA 18 1 0004728 LOCKING PIR, ROUND, 1/4 in DIA, 1-3/6 in USABLE LG, 2 in LG 19 2 0007701 AXLE 20 2 0002283 WHEEL HUB, 4-BOLT, 4 in [101.6 mm] BC, M12 X 1.5 LUGS 21 2 0004909 GREASE FITTING, 45° ELBOW, M6 X 1 TAPERED THD 22 2 0004762 ROTARY SHAFT SEAL, SPRING-LOADED, WIPER LIP, 30 mm SHAFT, 50 mm OD 23 2 0004758 COTTER PIN, 4 mm DIA, 32 mm LG 24 2 0006093 LOCK NUT, SLOTTED, M24 X 1.5, 18 mm THK 25 2 0002285 WHEEL HUB DUST COVER, 4-BOLT, M12 LUGS 26 8 0006202 LUG NUT, M12 X 1.5 27 2 0007751 WHEEL GUARD 28 1 0006332 CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 29 1 000595 CHAIN, 118 in [300 cm] LG 28.1 1 0008324 DOWLE PIN, 9 mm DIA, 25 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 31 2 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 30 mm LG THD 34 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 30 mm LG THD 35 14 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 30 mm LG THD 36 1 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 30 mm LG THD 37 1 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 30 mm LG THD 36 1 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 30 mm LG THD 37 1 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 30 mm LG THD 38 4 FIV-MBM000AJ FLAT WASHER, M10 40 2 FIV-MBM000AJ FLAT WASHER, M10 41 24 HLN-MBMCL LOCK NUT, CLS 10.9, M10 X 1.5, 50 mm LG, 30 mm LG THD				·
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18	16	1	0008116	CABLE RETAINER
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21 2 0004909 GREASE FITTING, 45° ELBOW, M6 X 1 TAPERED THD 22 2 0004762 ROTARY SHAFT SEAL, SPRING-LOADED, WIPER LIP, 30 mm SHAFT, 50 mm OD 23 2 0004758 COTTER PIN, 4 mm DIA, 32 mm LG 24 2 0006093 LOCK NUT, SLOTTED, M24 X 1.5, 18 mm THK 25 2 0002285 WHEEL HUB DUST COVER, 4-BOLT, M12 LUGS 26 8 0006202 LUG NUT, M12 X 1.5 27 2 0007751 WHEEL GUARD 28 1 0002595 CHOKER CHAIN, WLL2T CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 CHAIN, 118 in [300 cm] LG 28.1.1 1 0008332 CLEVIS LOGGING HOOK, 7/8-8 WLL2T 28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 8 mm WD 32 4 L44643 <td>19</td> <td>2</td> <td>0007701</td> <td>AXLE</td>	19	2	0007701	AXLE
22 2 0004762 ROTARY SHAFT SEAL, SPRING-LOADED, WIPER LIP, 30 mm SHAFT, 50 mm OD 23 2 0004758 COTTER PIN, 4 mm DIA, 32 mm LG 24 2 0006093 LOCK NUT, SLOTTED, M24 X 1.5, 18 mm THK 25 2 0002285 WHEEL HUB DUST COVER, 4-BOLT, M12 LUGS 26 8 0006202 LUG NUT, M12 X 1.5 27 2 0007751 WHEEL GUARD 28 1 0002595 CHOKER CHAIN, WLL2T CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 CHAIN, 118 in [300 cm] LG 28.1 1 0008332 CLEVIS LOGGING HOOK, 7/8-8 WLL2T 28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29.1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 198 in HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM35PCM	20	2	0002283	<u> </u>
23 2 0004758 COTTER PIN, 4 mm DIA, 32 mm LG 24 2 0006093 LOCK NUT, SLOTTED, M24 X 1.5, 18 mm THK 25 2 0002285 WHEEL HUB DUST COVER, 4-BOLT, M12 LUGS 26 8 0006202 LUG NUT, M12 X 1.5 27 2 0007751 WHEEL GUARD 28 1 0002595 CHOKER CHAIN, WLL2T CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 CHAIN, 118 in [300 cm] LG 28.1 1 0008332 CLEVIS LOGGING HOOK, 7/8-8 WLL2T 28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 26 mm LG THD 35 14 HHB	21	2	0004909	GREASE FITTING, 45° ELBOW, M6 X 1 TAPERED THD
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26 8 0006202 LUG NUT, M12 X 1.5 27 2 0007751 WHEEL GUARD 28 1 0002595 CHOKER CHAIN, WLL2T CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 CHAIN, 118 in [300 cm] LG 28.1 1 0008332 CLEVIS LOGGING HOOK, 7/8-8 WLL2T 28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD<	24	2	0006093	LOCK NUT, SLOTTED, M24 X 1.5, 18 mm THK
27 2 0007751 WHEEL GUARD 28 1 0002595 CHOKER CHAIN, WLL2T CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 CHAIN, 118 in [300 cm] LG 28.1 1 0008332 CLEVIS LOGGING HOOK, 7/8-8 WLL2T 28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBR135PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 36 2 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOL	25	2	0002285	WHEEL HUB DUST COVER, 4-BOLT, M12 LUGS
28 1 0002595 CHOKER CHAIN, WLL2T CLEVIS LOGGING HOOK, GRADE: 80 / TRADE SIZE: 8 CHAIN, 118 in [300 cm] LG 28.1 1 0008332 CLEVIS LOGGING HOOK, 7/8-8 WLL2T 28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, 0.58 in WD 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBM135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48<	26	8	0006202	LUG NUT, M12 X 1.5
CHAIN, 118 in [300 cm] LG	27	2	0007751	WHEEL GUARD
28.1.1 1 0008334 DOWEL PIN, 9 mm DIA, 25 mm LG 28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBM135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M24 40 2 FTW-MCM000AJ FLAT WASHER, M24	28	1	0002595	
28.1.2 1 0004771 SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG 29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MCM000AJ FLAT WASHER, M24 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	28.1	1	0008332	CLEVIS LOGGING HOOK, 7/8-8 WLL2T
29 1 0008321 SERIAL NUMBER LABEL, TRAILERS, WIDE 30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M24 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	28.1.1	1	0008334	DOWEL PIN, 9 mm DIA, 25 mm LG
30 2 23X10.5-12 WHEEL, 23X10.5-12 31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBR135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	28.1.2	1	0004771	SPRING PIN, SLOTTED, 3 mm DIA, 20 mm LG
31 2 6001-2RS BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD 32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBR135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	29	1	0008321	SERIAL NUMBER LABEL, TRAILERS, WIDE
32 4 L44643 ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD 33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBM135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	30	2	23X10.5-12	WHEEL, 23X10.5-12
33 2 HHB-MBM080FCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL 34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBM135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	31	2	6001-2RS	BALL BEARING, SEALED, 12 mm SFT, 28 mm HSG, 8 mm WD
34 8 HHB-MBM130PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD 35 14 HHB-MBM135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	32	4	L44643	ROLLER BEARING, TAPERED, 1 in SFT, 1.98 in HSG, 0.58 in WD
35 14 HHB-MBM135PCM HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD 36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	33	2	HHB-MBM080FCM	HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 25 mm LG, FULL
36 2 HHB-MBR130PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD 37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	34	8	HHB-MBM130PCM	HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 75 mm LG, 26 mm LG THD
37 1 HHB-MBR145PCM HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD 38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	35	14	HHB-MBM135PCM	HEX HEAD BOLT, CLS 10.9, M10 X 1.5, 80 mm LG, 26 mm LG THD
38 48 FTW-MBM000AJ FLAT WASHER, M10 39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	36	2	HHB-MBR130PCM	HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 75 mm LG, 30 mm LG THD
39 6 FTW-MBR000AJ FLAT WASHER, M12 40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	37	1	HHB-MBR145PCM	HEX HEAD BOLT, CLS 10.9, M12 X 1.75, 90 mm LG, 30 mm LG THD
40 2 FTW-MCM000AJ FLAT WASHER, M24 41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	38	48	FTW-MBM000AJ	FLAT WASHER, M10
41 24 HLN-MBMCL LOCK NUT, CLS 10, M10 X 1.5	39	6	FTW-MBR000AJ	FLAT WASHER, M12
	40	2	FTW-MCM000AJ	FLAT WASHER, M24
42 3 HLN-MBRCL LOCK NUT, CLS 10, M12 X 1.75	41	24	HLN-MBMCL	LOCK NUT, CLS 10, M10 X 1.5
	42	3	HLN-MBRCL	LOCK NUT, CLS 10, M12 X 1.75



NOTES			

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