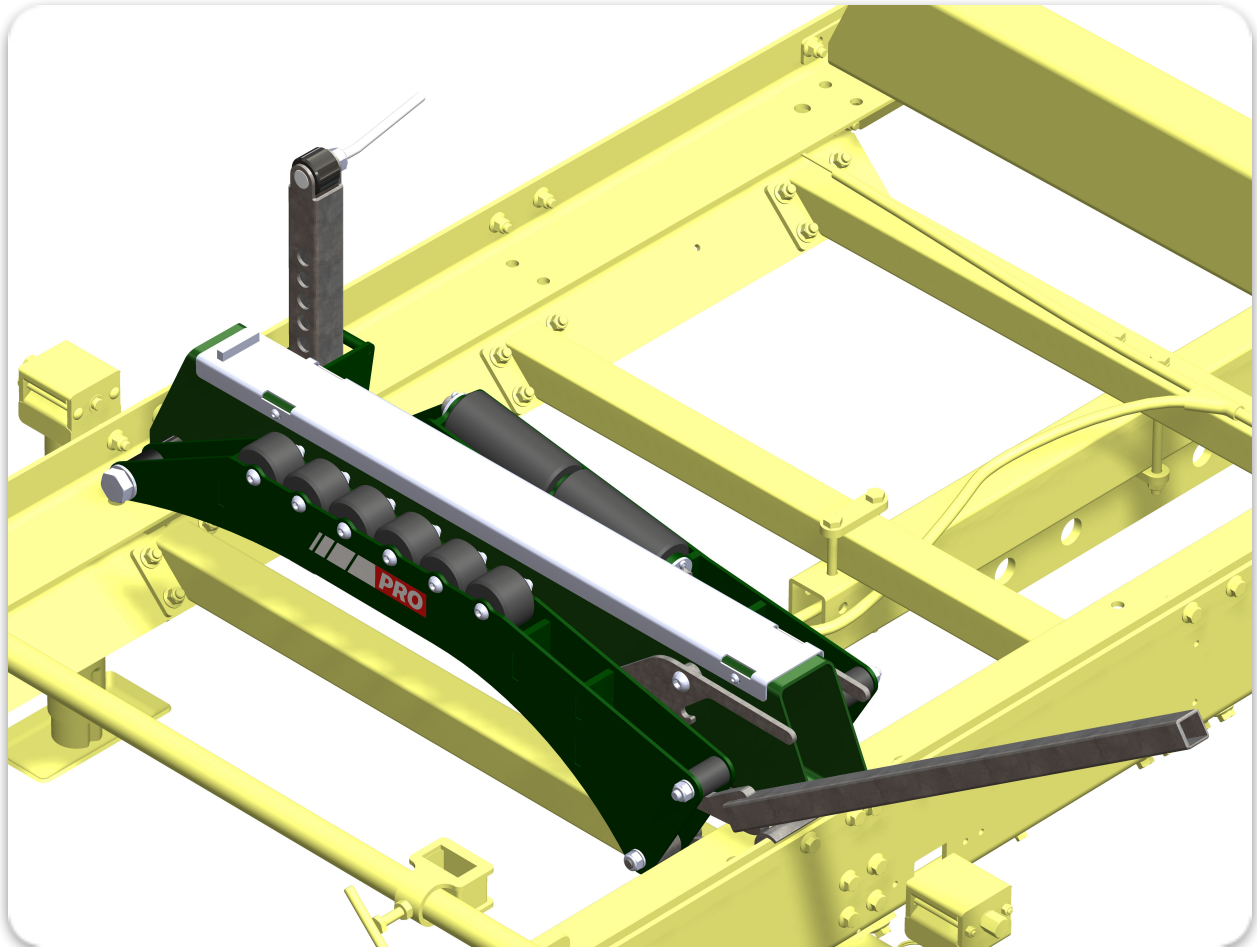


SAWMILL ACCESSORY



PRO LOG BUNK

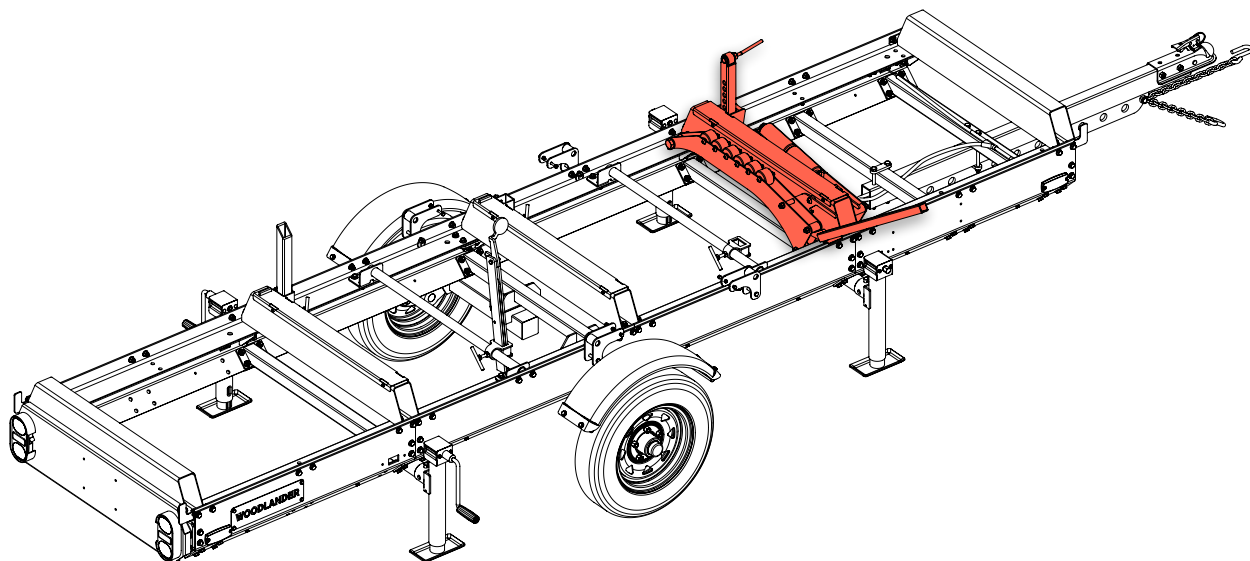
WOODLAND
MILLS

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TECHNICAL SPECIFICATIONS

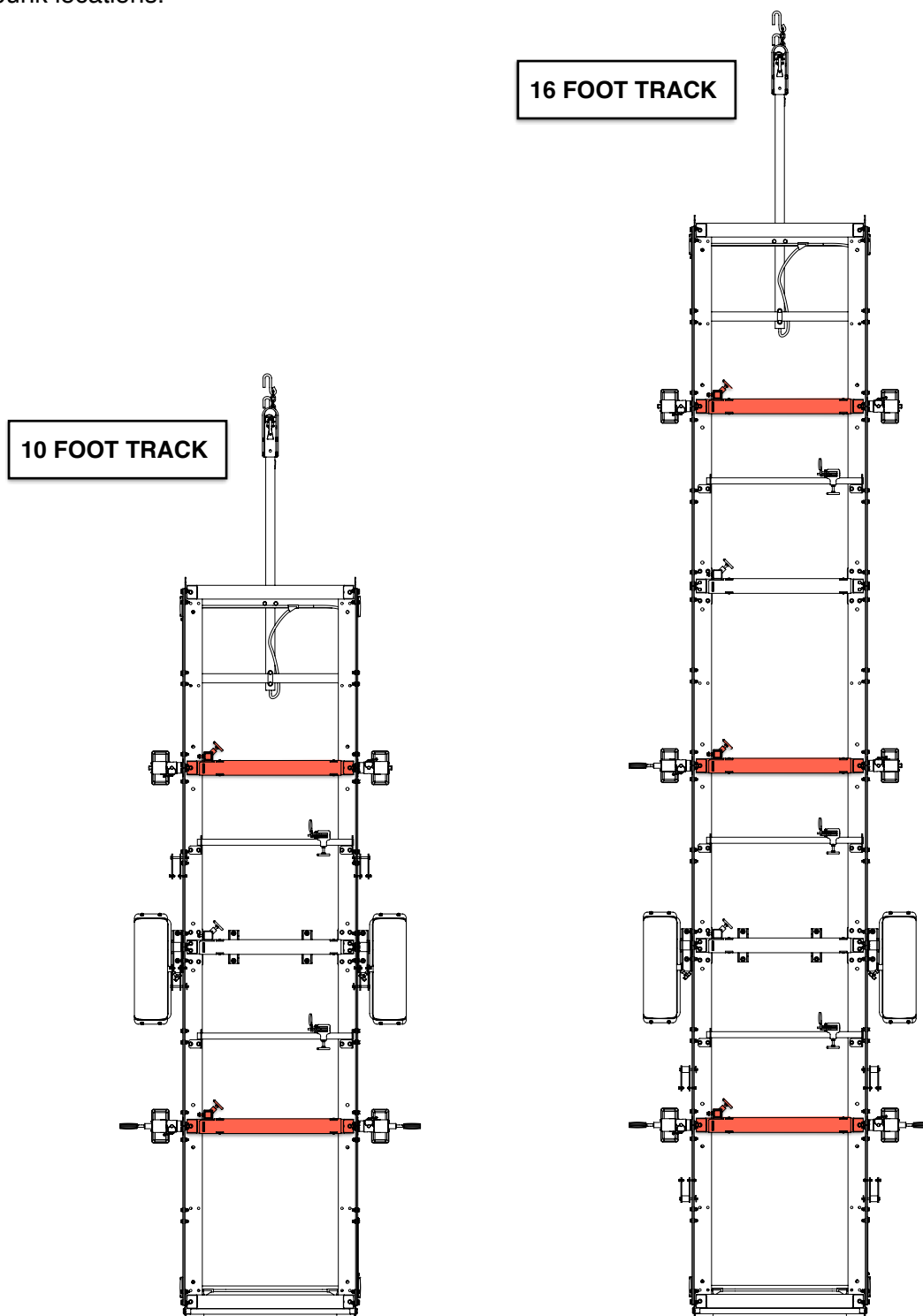
The PRO Log Bunk is designed to work with the HM130MAX® Sawmill. It is recommended that there is a minimum *8 inches* from the ground to the underside of the track rail for a ground mount HM130MAX® Sawmill.

Component	Specification
Minimum Ground Clearance	8 in [203 mm]
Max Log Diameter	30 in [762 mm]
Product Weight	72 lb [32 kg]



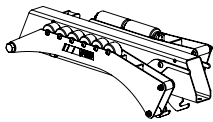
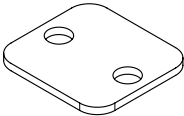
COMPATIBILITY

While the PRO Log Bunk can work in all Log Bunk locations, recommended install locations are shown on the tracks below. On 10 foot tracks, install the PRO Log Bunk on the second and fourth bunk locations. On 16 foot tracks, install the PRO Log Bunk on the second, fourth, and sixth bunk locations.



COMPONENT LISTS

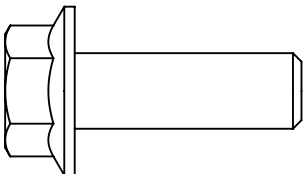
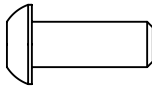
Verify all component and hardware quantities are correct prior to assembling the PRO Log Bunk.

1x	PRO Log Bunk Assembly	
2x	Bunk Support Plate	

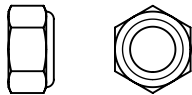
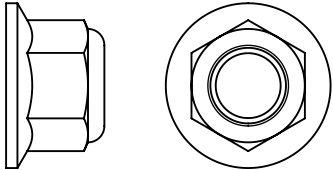
TO-SCALE HARDWARE

BOLTS & SCREWS

Hardware graphics are printed at 1:1 scale for ease of identification. Simply place the hardware over the image in the tables to verify it is the correct size.

4x	FHH-MBM085FCM M10 X 1.5 X 35 mm FLANGED HEX BOLT	4x	BHS-MBE071FTA M6 X 1 X 16 mm BUTTON HEAD SCREW
			

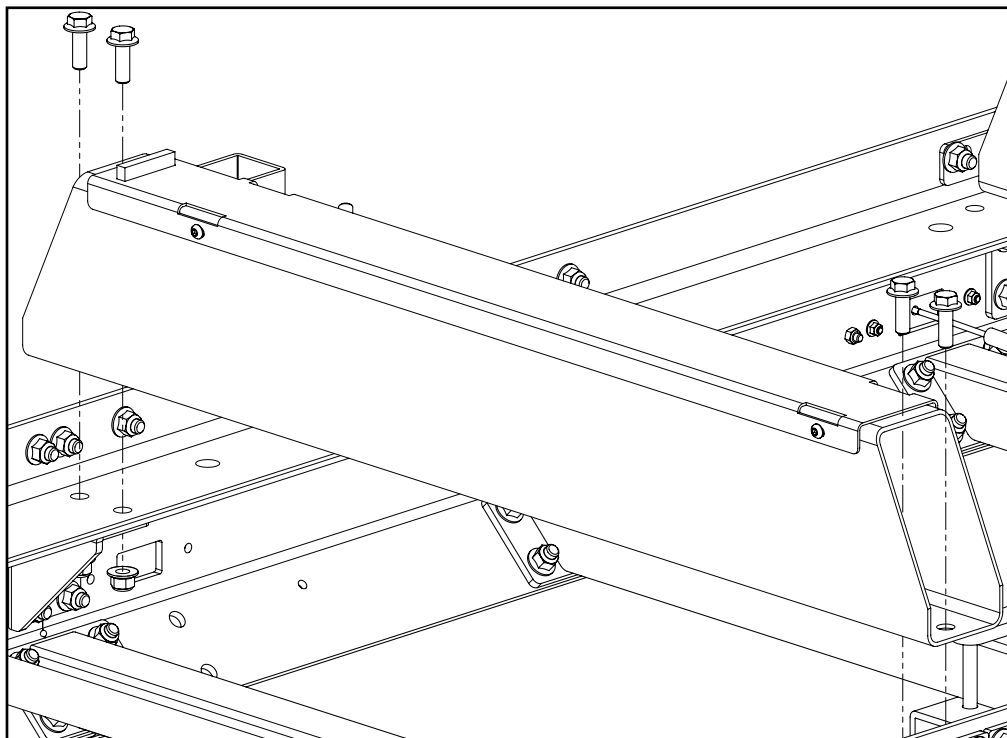
NUTS

4x	HLN-MBETA M6 x 1 LOCK NUT	4x	FLN-MBMCL M10 X 1.5 FLANGED LOCK NUT
			

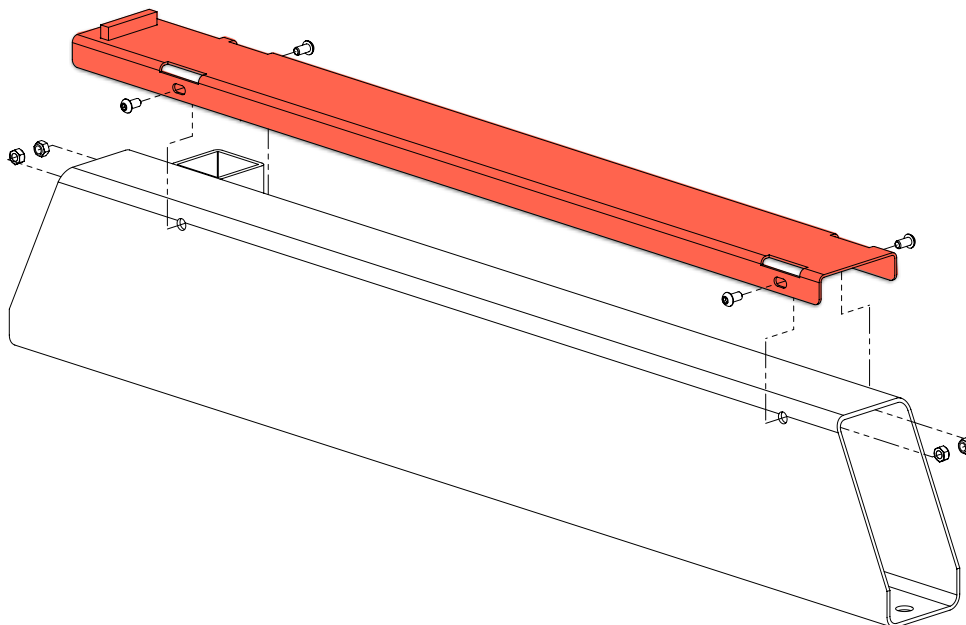
ASSEMBLY

1. BUNK REMOVAL

Remove the existing log bunk from the sawmill track.

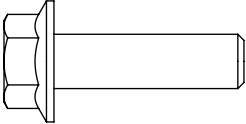
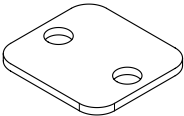
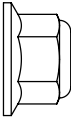
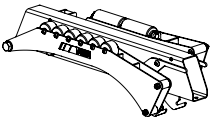


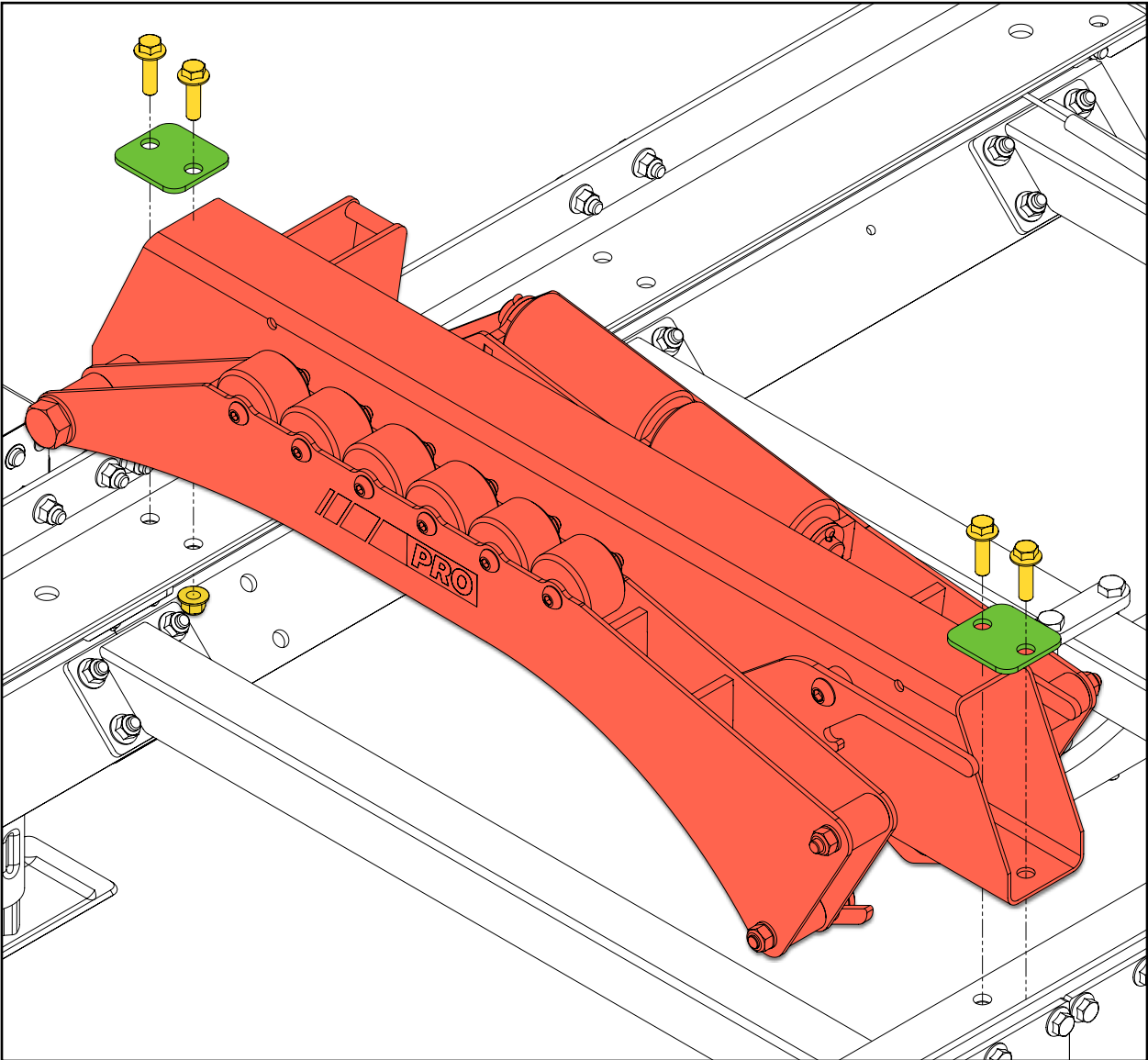
Remove the stainless steel Bunk Cap from the Log Bunk.



2. INSTALL PRO LOG BUNK

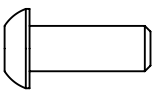
Using the hardware listed in the table below, assemble the PRO Log Bunk Assembly to the sawmill track.

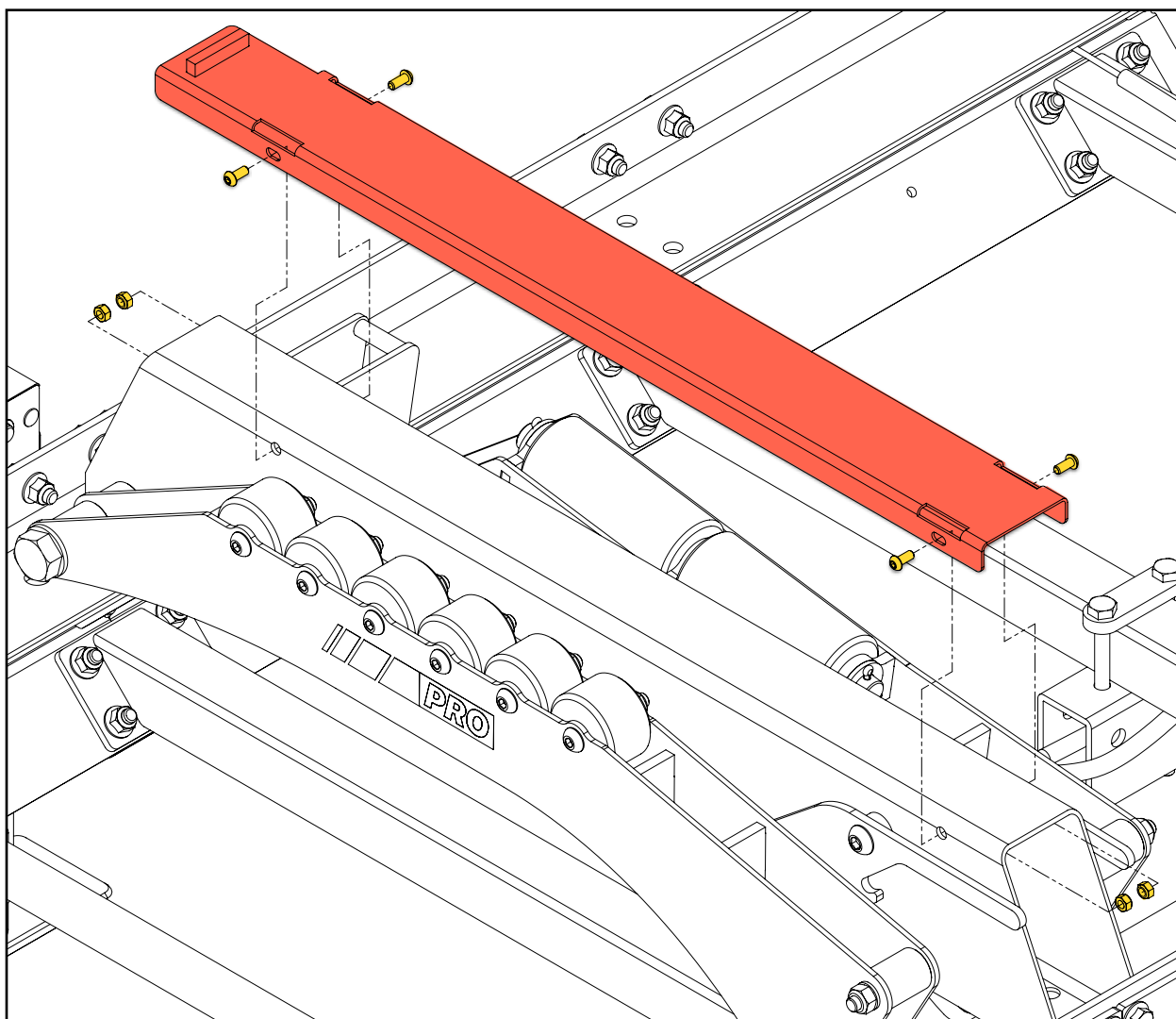
4x	M10 X 35 mm Flanged Hex Bolt		2x	Bunk Support Plate	
4x	M10 Flanged Lock Nut		1x	PRO Log Bunk Assembly	



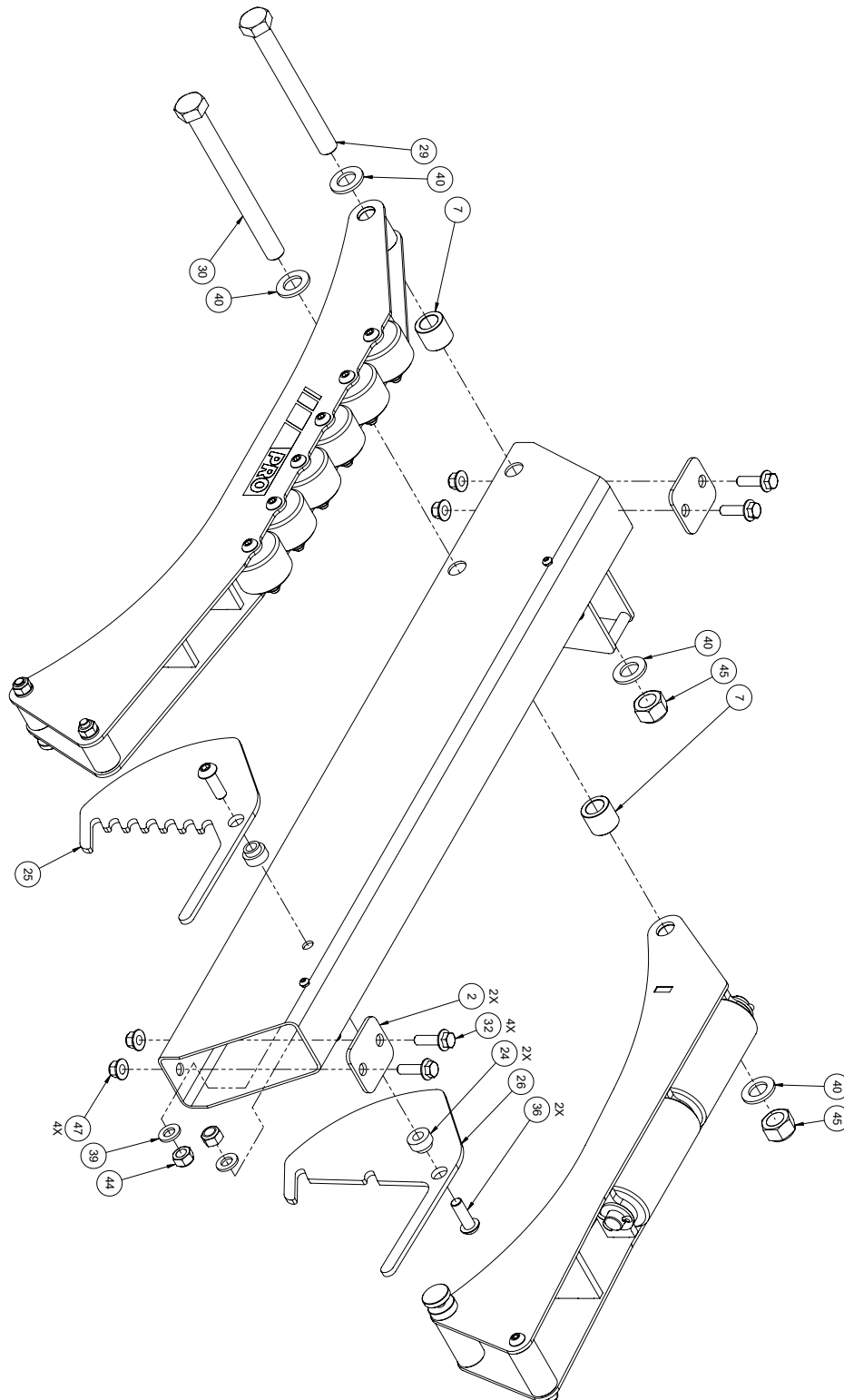
3. REINSTALL BUNK CAP

Reinstall the Bunk Cap that was removed in *Step 1: Remove Bunk* using the hardware listed below.

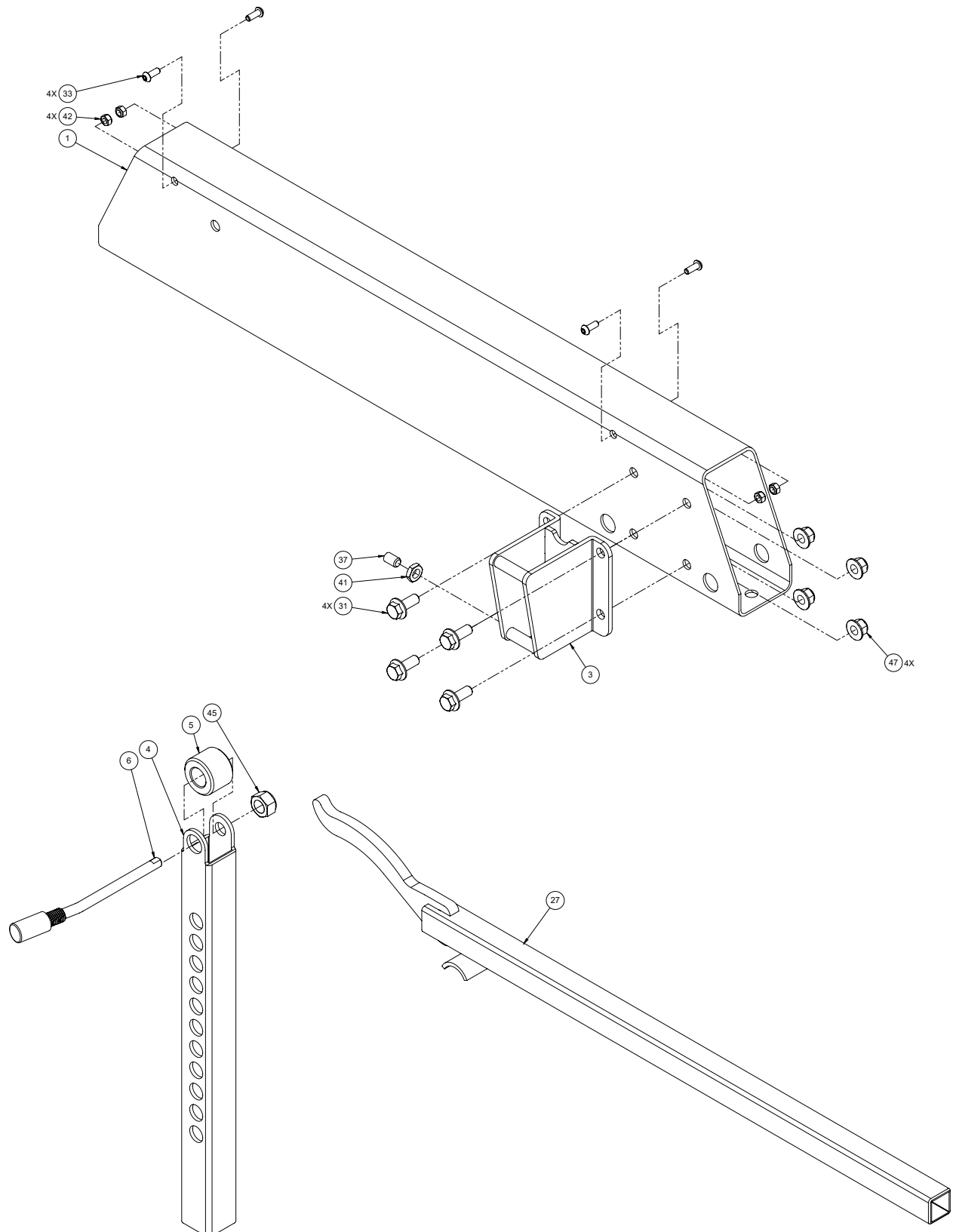
4x	M6 X 16 mm Button Head Screw		4x	M6 Lock Nut	 
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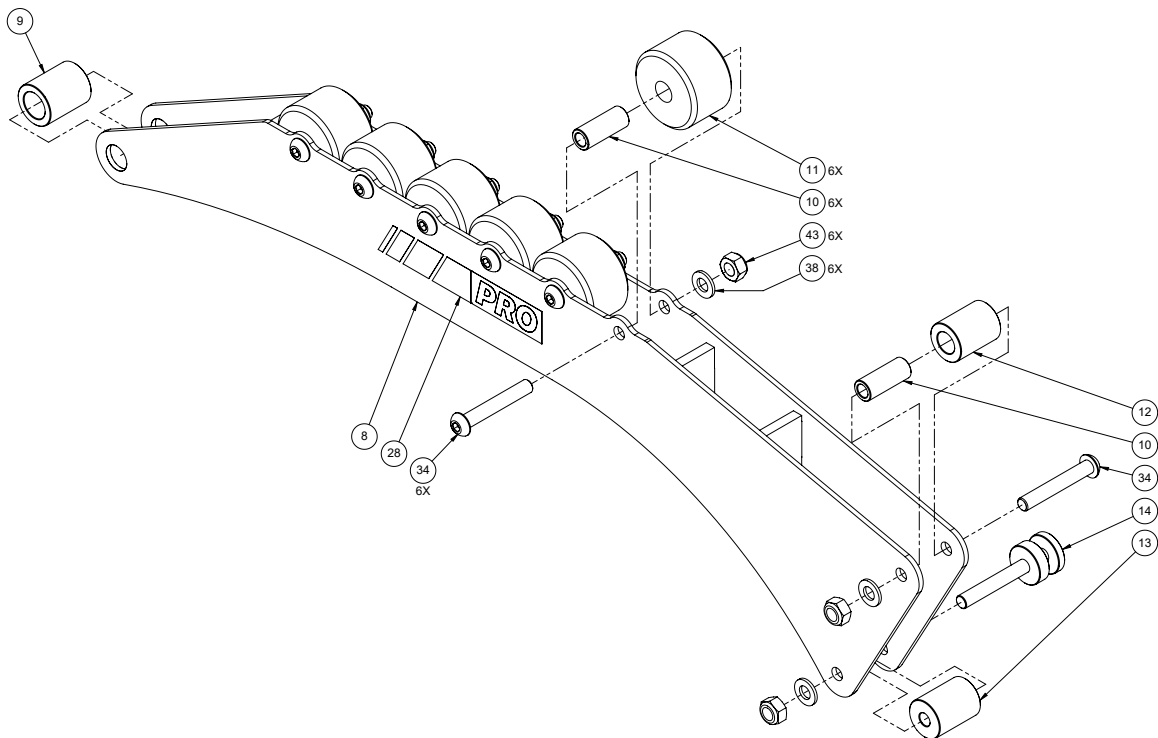
EXPLODED VIEW BUNK ASSEMBLY



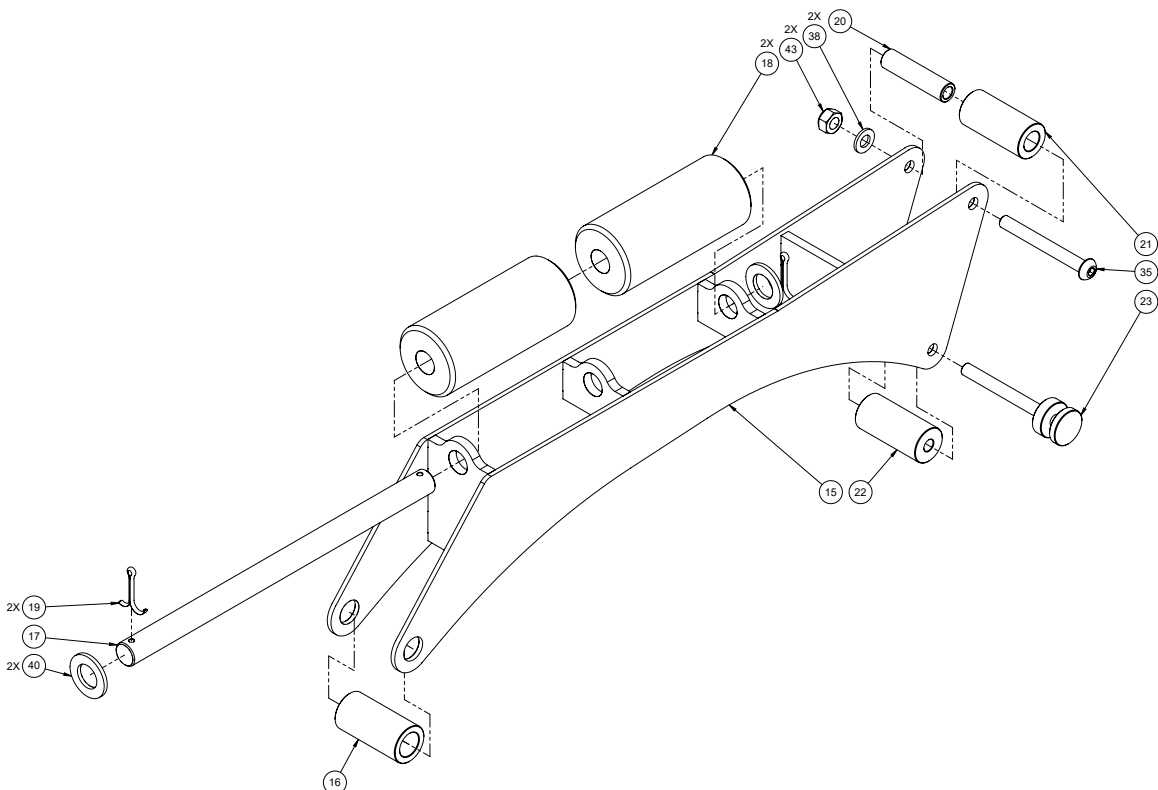
BUNK, LOG SUPPORT, AND LEVER



ROTATE ROLLERS



POSITION ROLLERS



PARTS LIST

Item	Quantity	Part No.	Description
1	1	0007982	PRO LOG BUNK
2	2	0010350	BUNK SUPPORT PLATE, 4 mm
3	1	0007099	LOG SUPPORT HOLDER
4	1	0006061	PRO LOG SUPPORT TUBE, 475 mm LG
5	1	0006062	LOG SUPPORT ROLLER, 20.3 ID X 40 OD X 30 mm LG
6	1	0006063	PRO LOG SUPPORT HANDLE
7	2	0006838	SPACER, 20.5 ID X 32 OD X 27 mm LG
8	1	0007985	ROTATION BRACKET
9	1	0001966	SPACER, 20.5 ID X 32 OD X 40 mm LG
10	7	0006725	SPACER, 10 ID X 16 OD X 40 mm LG
11	6	0005520	ROLLER, 16 ID X 60 OD X 39 mm LG
12	1	0007977	ROLLER, 16.5 ID X 30 OD X 39 mm LG
13	1	0008007	SPACER, 10 ID X 30 OD X 40 mm LG
14	1	0008006	INDEXING PIN, ROTATE
15	1	0007993	POSITION BRACKET
16	1	0005530	SPACER, 20.5 ID X 32 OD X 65 mm LG
17	1	0006675	POSITION SHAFT
18	2	0006674	ROLLER, 20 ID X 60 OD X 136 mm LG
19	2	0004753	COTTER PIN, 5/32 in DIA, 1-1/2 in LG
20	1	0006677	SPACER, 10 ID X 16 OD X 65 mm LG
21	1	0007994	ROLLER, 16.5 ID X 30 OD X 64 mm LG
22	1	0008027	SPACER, 10 ID X 30 OD X 65 mm LG
23	1	0008011	INDEXING PIN, POSITION
24	2	0007999	ROLLER INDEX SPACER
25	1	0008264	LOG ROLLER INDEX, ROTATE
26	1	0008265	LOG ROLLER INDEX, POSITION
27	1	0006958	LOG ROLLER LEVER
28	1	0009907	LABEL, PRO BUNK
29	1	HHB-MCF235PCJ	HEX HEAD BOLT, CLS 8.8, M20 X 2.5, 180 mm LG, 46 mm LG THD
30	1	HHB-MCF265PCJ	HEX HEAD BOLT, CLS 8.8, M20 X 2.5, 210 mm LG, 46 mm LG THD
31	4	FHH-MBM080FCM	HEX BOLT, FLANGED, CLS 10.9, M10 X 1.5, 25 mm LG, FULL
32	4	FHH-MBM090PCM	HEX BOLT, FLANGED, CLS 10.9, M10 X 1.5, 35 mm LG, 26 mm LG THD
33	4	BHS-MBE071FTA	BUTTON HEAD SCREW, SST, M6 X 1, 16 mm LG, FULL
34	7	BHS-MBM120FCM	BUTTON HEAD SCREW, CLS 10.9, M10 X 1.5, 65 mm LG, FULL
35	1	BHS-MBM145FCM	BUTTON HEAD SCREW, CLS 10.9, M10 X 1.5, 90 mm LG, FULL
36	2	BHS-MBR090FCM	BUTTON HEAD SCREW, CLS 10.9, M12 X 1.75, 35 mm LG, FULL
37	1	FTS-MBM071TA	SET SCREW, FLAT TIP, SST, M10 X 1.5, 16 mm LG
38	10	FTW-MBM000AJ	FLAT WASHER, M10
39	2	FTW-MBR000AJ	FLAT WASHER, M12
40	6	FTW-MCF000AJ	FLAT WASHER, M20
41	1	THN-MBMCC	HEX NUT, THIN, CLS 4, M10 X 1.5
42	4	HLN-MBETA	LOCK NUT, SST, M6 X 1
43	10	HLN-MBMCL	LOCK NUT, CLS 10, M10 X 1.5
44	2	HLN-MBRCL	LOCK NUT, CLS 10, M12 X 1.75
45	1	HLN-MBWCH	LOCK NUT, CLS 8, M14 X 2
45	2	HLN-MCFCH	LOCK NUT, CLS 8, M20 X 2.5
47	8	FLN-MBMCL	LOCK NUT, FLANGED, CLS 10, M10 X 1.5



NOTES

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Lined area for data entry, consisting of multiple horizontal lines.

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WOODLAND
MILLS
